



ASAP Industries has invested heavily in CNC machinery, to give us a modern and efficient machining capability. We hire, train and retain the very best machinists and machine shop personnel on the Gulf Coast. At every step in the process, your job is managed, tracked, inspected and documented. Every ASAP employee is committed to your complete satisfaction. ASAP Industries is your machining and manufacturing partner in the Oil & Gas Industry.

## MACHINE SPECIFICATION

CNC Horizontal Lathe	<b>Max Swing Over Bed</b> 40.5	<b>Max OD</b> 35.4	<b>Swing Over Cross Side</b> 31.5	<b>Max Dist. Between Centers</b> 86	<b>Spindle Bore</b> 7.1
CNC Horizontal Maching Center	<b>Max X-Axis Travel</b> 49.2	<b>Max Y-Axis Travel</b> 39.4	<b>Max Z-Axis Travel</b> 39.4	<b>Max W-Axis Travel</b> N/A	<b>Spindle Bore</b> 31.5
CNC Horizontal Boring Mill	157.2	90.6	51.1	25.5	63x157.5
CNC Vertical Machining Center	78.7	33.4	32.6		78.7x31.4
CNC Vertical Lathe	<b>Max Height Under Rail</b> 70.8	<b>Max Swing</b> 98.4	<b>Max Chuck Size</b> 78.4		
Manual Horizontal Mill	<b>Max X-Axis Travel</b> 72	<b>Max Y-Axis Travel</b> 72	<b>Max Table Size</b> 70x61	<b>Max Spindle Size</b> 5	
Manual Vertical Mill	36	17.5	10x50		
Manual Lathes (From 24" x 80" to 34"x160")	<b>Swing Over Bed</b> 24" to 34"	<b>Swing Over Crs-Slide</b> 14.5" to 22.75"	<b>Dist. Between Centers</b> 80"x160"	<b>Steady Rest Dia.</b> 17" to 27"	<b>Spindle Bore</b> 4.0625" to 4.125"
Large Manual Horizontal Lathes (From 36" x 120" to 45" x 80")	36.6" to 45"	24.8"x45"	80"x120"	21" to 36"	4.1" to 7.125"
Vertical Turret Lathes	<b>Max Swing</b> 73.5	<b>Stroke LH Ram Head</b> 39	<b>Stroke RH Turret Head</b> 24	<b>Max Height Under Rail</b> 78	
Band Saw	<b>Max OD</b> 32				

